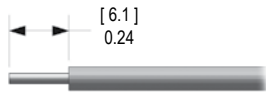


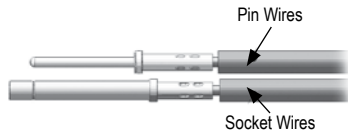
## PPMX Connector for Spec Pak™ Assembly Instructions

- Step 1: Strip outer jacket off of multi-conductor cable.
- If using 4 position SPEC Pak™, strip 1 1/2 in. (38 mm)
  - If using 6 Position SPEC Pak™, strip 2 in. (50 mm)

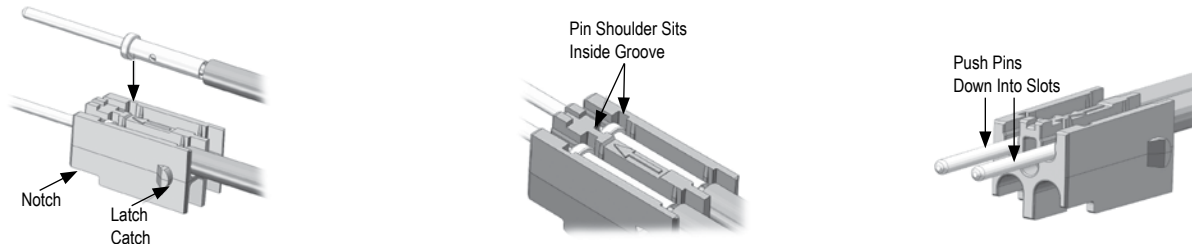
Step 2: Strip back all four wires by .24 [6.1mm]



Step 3: Crimp contacts onto wire using a four-indent crimp tool (APP - PM1000G1)



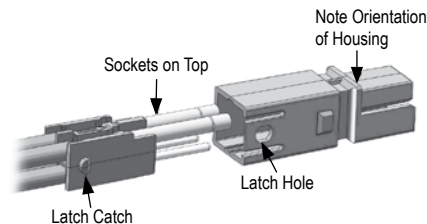
Step 4: Begin installing contacts into holder. Install pin contacts in first, as shown.



Step 5: Flip holder over and install socket contacts, as shown. Pin contacts should be retained in the holder.



Step 6: Install loaded holder into the back of the housing as shown.



Step 7: When the holder is fully installed in the housing, a “click” will be felt and heard as the Latch catch locks into the Latch hole. Give a gentle tug on the wires to confirm that the housing is locked in place.

