

6P Mini SPEC Pak® Crimp Instructions #20-24 AWG [.50-.25mm²] TM0001/TP0001



Installing Locator to TM0001 & TP0001:

**refer to table to the right for locator selection*

Locator P/N:

Contact P/N:

TP1920 (#20-24 AWG Socket)

116130P1

TP1921 (#20-24 AWG Pin)

116131P1

Screw holes



Locator Installation Area

Screws **Requires 9/64" or 3.5mm allen key*



Locator

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TM0001 with Locator Installed

Setting crimp depth:

1) Pull on dial to rotate.



Selector Dial

2) Set dial according to table below.

**This information can also be found directly on locator.*

Depth Setting Chart

Wire Size (AWG)	Selector Setting
20	3
22	3
24	2



Crimping Contacts (P/Ns: 116130P1 & 116131P1):

1) Install Locator



TP1920 Locator

Compatible contact P/N
is shown on locator



TP1921 Locator

2) Drop in contact with barrel side up



116130P1 Socket Contact



116131P1 Pin Contact

3) Insert stripped wire fully into contact barrel and squeeze handle until it releases



Crimped Socket Contact



Crimped Pin Contact