

6P Mini SPEC Pak® Crimp Instructions #20-24 AWG [.50-.25mm²] TM0001/TP0001



Installing Locator to TM0001 & TP0001:

*refer to table to the right for locator selection

Locator P/N:

Contact P/N:

TP1920 (#20-24 AWG Socket)

116130P1

TP1921 (#20-24 AWG Pin)

116131P1



Locator Installation Area



Locator



TM0001 with Locator Installed

Setting crimp depth:

1) Pull on dial to rotate.



Selector Dial

2) Set dial according to table below.

*This information can also be found directly on locator.

Depth Setting Chart

| Wire Size (AWG) | Selector Setting |
|--------------------|---------------------|
| 20 | 3 |
| 22 | 3 |
| 24 | 2 |

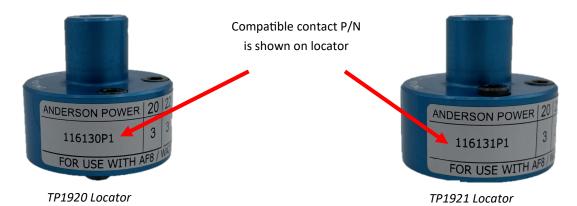


Spec. No. 1S6916, Rev. 1

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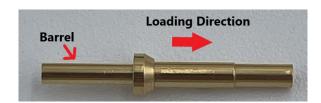
Crimping Contacts (P/Ns: 116130P1 & 116131P1):

1) Install Locator



2) Drop in contact with barrel side up





116130P1 Socket Contact



116131P1 Pin Contact

3) Insert stripped wire fully into contact barrel and squeeze handle until it releases





Crimped Socket Contact



Crimped Pin Contact

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