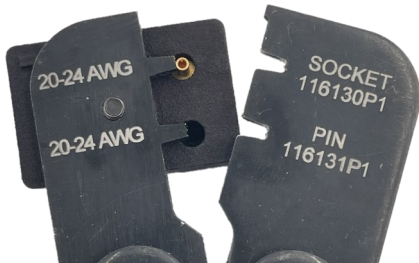


6P Mini SPEC Pak® Crimp Instructions #20-24 AWG [.50 –.25mm²] 1309G12

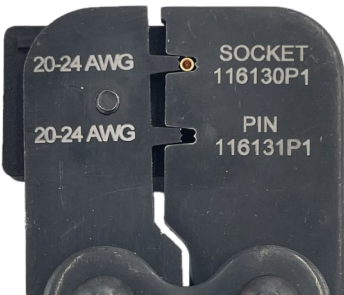


For Socket Contacts, see locator position labeled “SOCKET / 116130P1”

- 1) Install socket into locator.



- 2) Squeeze handle until socket contact is held steady without any deformation of barrel



- 3) Insert stripped back wire fully into contact barrel and squeeze until tool releases.



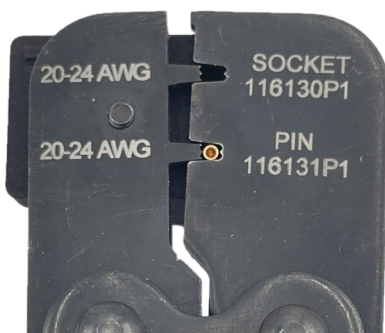
Crimped Socket Contact

For Pin Contacts, see locator position labeled “PIN / 116131P1”

1) Install pin into locator with crimp barrel facing up



2) Squeeze handle until socket contact is held steady without any deformation of barrel



3) Insert stripped back wire fully into contact barrel and squeeze until tool releases.



Crimped Pin Contact